

ASAP

Work Order ID 104424

104424

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July-10-13 11:49:36 AM

Item ID: D3807-1

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: GASKET

Start Date: 7/10/13

Start Qty: 20.00

20

Cust Item ID:

Required Date: 7/11/13

Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan: 

Date: _____

Tooling: _____

Date: _____

Run Start *NR1*

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3807

• Rev A

100

0.00

100

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3807

Dwg Rev: AProg Rev: A

2-Deburr if necessary

0.00

20 0 Ac 13.07.14

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

20 0 Ac 13.07.14

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Item ID: D3807-1

B104424

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: GASKET

Start Date: 7/10/13 Start Qty: 20.00

20

Cust Item ID:

Required Date: 7/11/13 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

130 Identify as per dwg & Stock Location: EP-001 0.00

130

Packaging

Memo

0.00

Packaging

140 QC21- Final Inspection - Work Order Release 0.00

140

QC

Memo

0.00

Quality Control

20
B.7.15

20

20 x 6 11/10/13

13/7/17
ME 13-7-16

Picklist Print

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Page 1

Work Order ID: 104424

Parent Item: D3807-1

Parent Item Name: GASKET

Start Date: 7/10/13

Required Date: 7/11/13

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A 08-07-21 new issue DD verified by:ec IPP REV:B 10.12.08 PER REV.A
DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063 NEOPRENE SHEET 0.063		Purchased	No			100	sf	503.1000	1.8646	41.435556		Ac 13.07.14	

Location

Loc Qty

Loc Code

MAT052

503.1

123761

153

125290

69.4

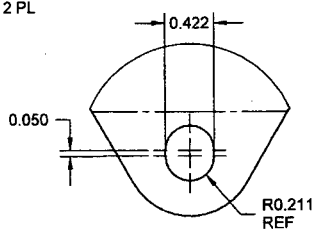
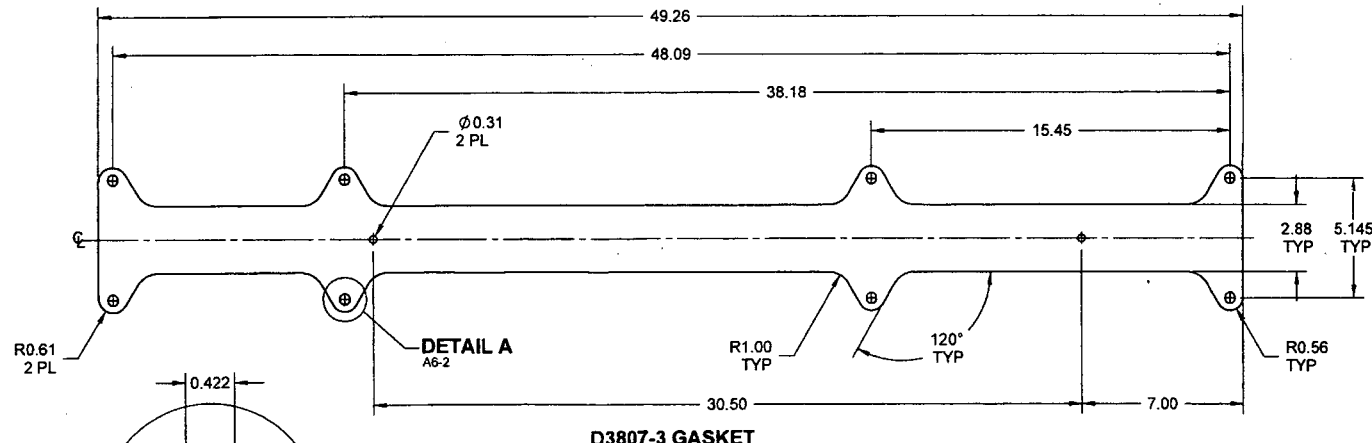
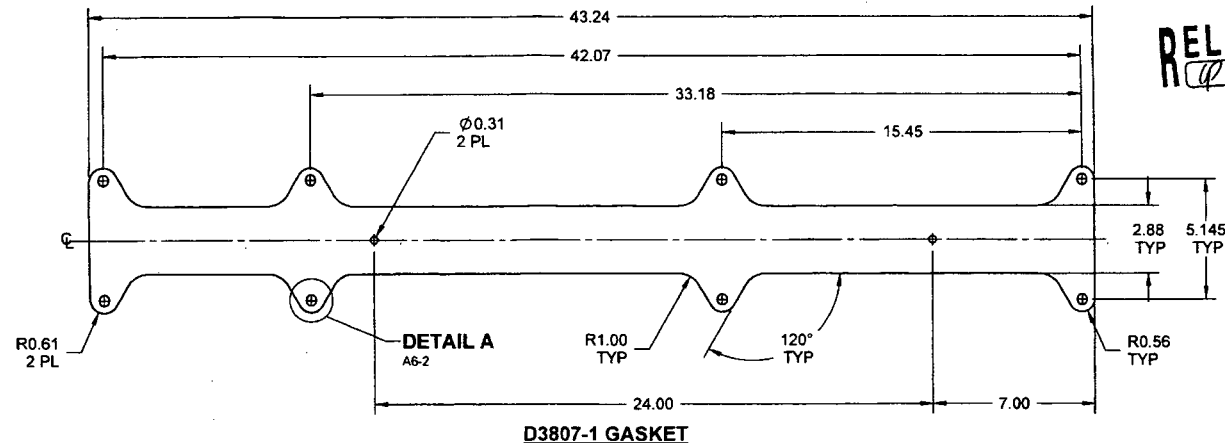
M125904

280.7

41.5

RELEASED
09.03.07

104424



B5-2
C5-2
B5-3
C5-3

DESIGN		DART AEROSPACE USA, INC.	
DRAWN		PORT HADLOCK, WA	
CHECKED		DRAWING NO. D3807	REV. A
MFG. APPR.			SHEET 2 OF 3
APPROVED		TITLE GASKET	SCALE
DE APPR.			NTS
DATE	08.11.21	<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	